

## Test Verification of Conformity

On the basis of the referenced test report(s), the sample(s) of the below product has been found to comply with the relevant harmonized standard(s) to the directive(s) listed on this verification at the time the tests were carried out.

The manufacturer may indicate compliance to said directive(s) by signing a DoC himself and applying the CE-marking to products identical to the tested sample(s). In addition, the manufacturer shall file and keep the documentation according to the rules of the applicable directive(s) and shall consider changes of the standard(s) if relevant. Additional requirements may be applicable such as additional directives or local laws.

<b>Applicant Name &amp; Address</b>	: Multipanel UK Ltd. Unit 6, Site 2, Oak Business Units, Thorverton Road, Matford, Exeter, Devon. EX2 8FS, UK
<b>Product(s) Tested</b>	: Aluminum composite panel
<b>Ratings and principal characteristics</b>	: Tensile strength, Flexural strength, Resistance to fixing, Release of dangerous substance (REACH), Durability, Reaction to fire (Class B-s1,d0), Bond strength, Artificial accelerating weathering, Density, Sound transmission, Thermal conductivity
<b>Model(s)</b>	: ALUPANEL (2mm, 3mm, 4mm, 6mm) ALUPANEL LITE (2mm, 3mm, 4mm) ECOPANEL (2mm, 3mm) ALUPANEL DIGITAL SUPER 8 (8mm)
<b>Brand name</b>	: ALUPANEL
<b>Relevant Standard(s) / Specification(s) / Directive(s)</b>	: EN10002-1:2001, EN310:1993, EN13446:2002, EN1604:1997, EN13501-1:2002, EN319:1993, ISO4892-2:2006, EN1602:1997, ISO140-3:1995, EN 12664:2001, REACH
<b>Verification Issuing Office Name &amp; Address</b>	: Intertek Testing Services Ltd. Shanghai JinQiao Branch Building T52-8, No. 1201 Gui Qiao Road, Jinqiao Development Area, Pudong District, Shanghai, China 201206
<b>Verification/Report Number(s)</b>	: AU09114039-1(R1)

**NOTE 1:** This verification is part of the full test report(s) and should be read in conjunction with it.

This Verification is for the exclusive use of Intertek's client and is provided pursuant to the agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this Verification. Only the Client is authorized to permit copying or distribution of this Verification. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek. The observations and test/inspection results referenced in this Verification are relevant only to the sample tested/inspected. This Verification by itself does not imply that the material, product, or service is or has ever been under an Intertek certification programme.

  
\_\_\_\_\_  
Signature

Name: Stanley Zhou

Position: Laboratory Manager

Date: March 10, 2010

## TEST REPORT

Report Reference No. .... : AU09114039-1(R1)

Prepared by (name and signature) .. : Jodie Zhou



Approved by (name and signature).. : Stanley Zhou



Date of issue ..... : 2010-03-10

Contents..... : Total test report 8 pages including:  
Report text: 7 pages  
Appendix A for product photos: 1page

**Testing Laboratory name** ..... : Intertek Testing Services Building Products

Address..... : Building T52-8, No.1201 Gui Qiao Road, Jinqiao Development Area, Pudong District, Shanghai , China

Testing location..... : Same as above

**Applicant's name** ..... : MULTIPANEL UK LTD

Address..... : Unit 6, Site 2, Oak Business Units, Thorverton Road, Matford, Exeter, Devon. EX2 8FS, UK

**Test specification:**

Standard..... : EN10002-1:2001, EN310:1993, EN13446:2002, EN1604:1997, EN13501-1:2002, EN319:1993, ISO4892-2:2006, EN1602:1997, ISO140-3:1995, EN 12664:2001, REACH

Non-standard test method..... : N/A

**Test item description**..... : Aluminum composite panel

Trade Mark..... : ALUPANEL (ALUPANEL DIGITAL SUPER 8 / ALUPANEL LITE / ECOPANEL)

Model and/or type reference ..... : ALUPANEL (2mm, 3mm, 4mm, 6mm)  
ALUPANEL LITE (2mm, 3mm, 4mm)  
ECOPANEL (2mm, 3mm)  
ALUPANEL DIGITAL SUPER 8 (8mm )

Manufacturer ..... : Same as above

Rating(s)..... : —

**Summary of testing:**

The submitted samples were tested in accordance with specified standards, and listed the result accordingly, refer to text for detail.



<b>Test item particulars</b>	
Classification of installation and use .....	Reaction to fire Class B-s1, d0
Supply Connection.....	—
<b>Possible test case verdicts</b>	
- Test case does not apply to the test object.....	N/A
- Test object does meet the requirement .....	P (Pass)
- Test object does not meet the requirement.....	F (Fail)
<b>Testing</b>	
Date of receipt of test item.....	2009-11-24
Date (s) of performance of tests.....	2009-12-1 to 2010-3-4
<b>General remarks:</b>	
<p>This report is for the exclusive use of Intertek's Client and is provided pursuant to the agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this report. Only the Client is authorized to permit copying or distribution of this report and then only in its entirety. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek. The observations and test results in this report are relevant only to the sample tested. This report by itself does not imply that the material, product, or service is or has ever been under an Intertek certification program.</p> <p>Throughout this report a comma (point) is used as the decimal separator.</p> <p>When determining the test result, measurement uncertainty has been considered.</p>	

<b>General product information:</b>
Aluminum composite panels, size (length×width×thickness):
2440mm×1220mm×2mm,
2440mm×1220mm×3mm,
2440mm×1220mm×4mm,
2440mm×1220mm×6mm,
2440mm×1220mm×8mm,
Product Photographs were presented in Appendix A

Performance test		
Clause	Requirement - Test	Result
Density	<p>The test was determined according to EN 1602.</p> <p>Measure the linear dimensions of test specimens. Calculate the volumes (V) of the test specimens from these measurements. Weigh each test specimen and record its mass (m) in kilograms.</p> <p>Calculate the apparent overall density (<math>\rho</math>) using the equation:  <math>\rho = m/V</math></p>	Density range: 1046 kg/m <sup>3</sup> (8mm) 1100 kg/m <sup>3</sup> (6mm) 1242 kg/m <sup>3</sup> (4mm) 1143 kg/m <sup>3</sup> (3mm) 1384 kg/m <sup>3</sup> (2mm)
Tensile strength	<p>The test was determined according to EN 10002-1.</p> <p>The specimen was only the aluminum sheet. Machined the specimen according to the standard. The test rate was 2MPa/s. Record the tensile strength and elongation at break.</p>	Tensile Strength: 149MPa Elongation: 10.3%
Flexural strength	<p>The test was determined according to EN 310.</p> <p>The modulus of elasticity in bending and bending strength are determined by applying a load to the centre of a test piece supported at two points. The modulus of elasticity is calculated by using the slope of the linear region of the load-deflection curve. The bending strength of each test piece is calculated by determining the ratio of the bending moment M, at the maximum load Fmax, to the moment of its full cross section. Series of both transverse and longitudinal test pieces are required.</p>	Bending strength: Transverse: 55.1MPa Longitudinal: 52.8MPa Modulus of elasticity Transverse: 9804MPa Longitudinal: 9029MPa
Bond strength	<p>The test was determined according to EN 319.</p> <p>Place the testing assembly in the grips and apply a force until rupture occurs. The load was applied at a constant rate of crosshead-movement throughout the test. Record the maximum load sustained by the test piece.</p> <p>The strength perpendicular to the plane of the board of was calculated according to the following formula:  <math>f = F_{max}/(a \times b)</math></p> <p>Fmax is the breaking load;            a, b is the length and width of the test piece</p>	Bond strength: 6.91MPa

Performance test		
Clause	Requirement - Test	Result
Resistance to fixing	<p>The test was determined according to EN 13446.</p> <p>Place the test piece in the test jig, ensuring the application of the withdrawal force was along the axis of the fastener. The load was applied at a constant rate of crosshead-movement throughout the test. Measure the maximum load and record the result. The withdrawal parameter <math>f</math> was calculated according to the following formula:</p> $f = F_{\max} / (d \times l_p)$ <p><math>F_{\max}</math> is the maximum withdrawal load  <math>l_p</math> is the depth of penetration of fastener  <math>d</math> is the diameter of fastener</p>	<p>Withdrawal capacity:</p> <p>Edge withdrawal: 6.60MPa</p> <p>Surface withdrawal: 5.10MPa</p>
Durability	<p>The test was determined according to EN 1604.</p> <p>Condition the test specimens at <math>23^{\circ}\text{C} \pm 2^{\circ}\text{C}</math>, <math>50\% \pm 5\%</math> relative humidity. Determine the initial length, width and thickness in the same atmosphere.</p> <p>Expose a set of test specimen to these conditions.</p> <p>Low temperature: <math>-30^{\circ}\text{C} \pm 3^{\circ}\text{C}</math></p> <p>High humidity: <math>20^{\circ}\text{C} \pm 2^{\circ}\text{C}</math>, <math>90\% \pm 5\%</math> relative humidity</p> <p>The duration of exposure was 24 hours. Determine the final length, width and thickness of the test specimens. Calculate the dimensional changes, <math>\Delta\epsilon_l</math>, <math>\Delta\epsilon_b</math> and <math>\Delta\epsilon_d</math> in percentage from the individual measurements.</p>	<p>Low temperature:</p> <p><math>\Delta\epsilon_l</math>: -0.1%</p> <p><math>\Delta\epsilon_b</math>: -0.1%</p> <p><math>\Delta\epsilon_d</math>: -1.6%</p> <p>High humidity:</p> <p><math>\Delta\epsilon_l</math>: 0.0%</p> <p><math>\Delta\epsilon_b</math>: 0.0%</p> <p><math>\Delta\epsilon_d</math>: -0.8%</p>
Artificial accelerating weathering	<p>The test was determined according to ISO 4892-2.</p> <p>Expose the specimens and the radiometer continuously run. The radiant flux was <math>60\text{W}/\text{m}^2</math> between 300nm and 400nm (<math>0.51\text{W}/\text{m}^2\text{nm}</math> at 340nm). The weathering cycle consisted of a humidification period of 18 minutes and a drying period of 102 minutes at a black-standard temperature of <math>55^{\circ}\text{C}</math> and 50% relative humidity. The overall weathering time was 300 hours.</p>	<p>No visible deterioration.</p>

Performance test																																
Clause	Requirement - Test		Result																													
Thermal Conductivity	<p>The test was determined according to EN 12664.</p> <p>By using the heat flow meter apparatus, the density of heat flow rate, heat flow rate, and the metering area that the heat flow rate crosses were measured; and the temperature difference across the specimen was measured by temperature sensors fixed at surfaces in contact with the specimens. Then thermal conductivity was calculated from measured density of heat flow rate, heat flow rate, metering area and temperature difference.</p>		Thermal conductivity: 0.117W/mK																													
Reaction to fire	<p>The test was determined according to EN 13501-1.</p> <table border="1"> <thead> <tr> <th colspan="2">Item</th> <th>Requirement (Class B)</th> <th>Result</th> </tr> </thead> <tbody> <tr> <td rowspan="3">SBI Test</td> <td>Fire Growth rate Index 0.2MJ, W/s</td> <td>≤120</td> <td>104</td> </tr> <tr> <td>Total Heat Release within 600s, MJ</td> <td>≤7.5</td> <td>3.2</td> </tr> <tr> <td>Lateral Flame Spread</td> <td>&lt;Edge of Specimen</td> <td>&lt;Edge of Specimen</td> </tr> <tr> <td rowspan="2">Smoke Production</td> <td>Smoke Growth Rate s1, m<sup>2</sup>/s<sup>2</sup></td> <td>≤30</td> <td>7</td> </tr> <tr> <td>Total Smoke Production with 600s s1, m<sup>2</sup></td> <td>≤50</td> <td>50</td> </tr> <tr> <td colspan="2">Flaming Droplets/ Particles d0</td> <td>No flaming droplets/ particles occur within 600s</td> <td>No flaming droplets/ particles occur within 600s</td> </tr> <tr> <td>Ignitability Test</td> <td>Exposure=30s, flame spread within 60s, mm</td> <td>≤150</td> <td>&lt;150</td> </tr> </tbody> </table>		Item		Requirement (Class B)	Result	SBI Test	Fire Growth rate Index 0.2MJ, W/s	≤120	104	Total Heat Release within 600s, MJ	≤7.5	3.2	Lateral Flame Spread	<Edge of Specimen	<Edge of Specimen	Smoke Production	Smoke Growth Rate s1, m <sup>2</sup> /s <sup>2</sup>	≤30	7	Total Smoke Production with 600s s1, m <sup>2</sup>	≤50	50	Flaming Droplets/ Particles d0		No flaming droplets/ particles occur within 600s	No flaming droplets/ particles occur within 600s	Ignitability Test	Exposure=30s, flame spread within 60s, mm	≤150	<150	Class B-s1, d0
Item		Requirement (Class B)	Result																													
SBI Test	Fire Growth rate Index 0.2MJ, W/s	≤120	104																													
	Total Heat Release within 600s, MJ	≤7.5	3.2																													
	Lateral Flame Spread	<Edge of Specimen	<Edge of Specimen																													
Smoke Production	Smoke Growth Rate s1, m <sup>2</sup> /s <sup>2</sup>	≤30	7																													
	Total Smoke Production with 600s s1, m <sup>2</sup>	≤50	50																													
Flaming Droplets/ Particles d0		No flaming droplets/ particles occur within 600s	No flaming droplets/ particles occur within 600s																													
Ignitability Test	Exposure=30s, flame spread within 60s, mm	≤150	<150																													

Performance test		
Clause	Requirement - Test	Result

Sound Transmission	The test was determined according to ISO 140-3. Sound source: Pink noise; Environment: Source room volume 62m <sup>3</sup> . Receiving room volume 99 m <sup>3</sup> . Air temperature 12°C. Air humidity 51%.																																																						
	<table border="1"> <thead> <tr> <th>Parameter</th> <th colspan="6">Sound reduction index R(dB)</th> </tr> </thead> <tbody> <tr> <td>Frequency (Hz)</td> <td>100</td> <td>125</td> <td>160</td> <td>200</td> <td>250</td> <td>315</td> </tr> <tr> <td>Value(dB)</td> <td>18.8</td> <td>24.8</td> <td>18.5</td> <td>15.5</td> <td>16.5</td> <td>19.3</td> </tr> <tr> <td>Frequency (Hz)</td> <td>400</td> <td>500</td> <td>630</td> <td>800</td> <td>1000</td> <td>1250</td> </tr> <tr> <td>value (dB)</td> <td>19.6</td> <td>21.9</td> <td>23.5</td> <td>25.8</td> <td>26.2</td> <td>27.1</td> </tr> <tr> <td>Frequency (Hz)</td> <td>1600</td> <td>2000</td> <td>2500</td> <td>3150</td> <td>4000</td> <td>5000</td> </tr> <tr> <td>value (dB)</td> <td>27.7</td> <td>27.5</td> <td>22.3</td> <td>23.3</td> <td>/</td> <td>/</td> </tr> </tbody> </table>							Parameter	Sound reduction index R(dB)						Frequency (Hz)	100	125	160	200	250	315	Value(dB)	18.8	24.8	18.5	15.5	16.5	19.3	Frequency (Hz)	400	500	630	800	1000	1250	value (dB)	19.6	21.9	23.5	25.8	26.2	27.1	Frequency (Hz)	1600	2000	2500	3150	4000	5000	value (dB)	27.7	27.5	22.3	23.3	/
Parameter	Sound reduction index R(dB)																																																						
Frequency (Hz)	100	125	160	200	250	315																																																	
Value(dB)	18.8	24.8	18.5	15.5	16.5	19.3																																																	
Frequency (Hz)	400	500	630	800	1000	1250																																																	
value (dB)	19.6	21.9	23.5	25.8	26.2	27.1																																																	
Frequency (Hz)	1600	2000	2500	3150	4000	5000																																																	
value (dB)	27.7	27.5	22.3	23.3	/	/																																																	
The single-number rating $R_w$ of the test specimen in such project description is 24dB.																																																							

Performance test			
Clause	Requirement - Test	Result	
Release of dangerous substance	The test was determined according to REACH. By a combination of X-ray fluorescence spectroscopy, inductively coupled argon plasma spectrometry, gas chromatography- mass spectrometry, UV-VIS spectrophotometer, ion chromatography and gas chromatography- electron capture detected.	According to specified test processes, content of all substances of very high concern (SVHC) in candidate list promulgated by European Chemicals Agency (ECHA), which are defined in article 57 of regulation (EC) No. 1907/2006 (REACH Regulation), are less than 0.1% (w/w) in submitted sample.	
	TESTING ITEM		RESULT (%(W/W)) PER TESTED PRODUCT
	ANTHRACENE		<0.1
	4,4'-DIAMINODIPHENYLMETHANE		<0.1
	DIBUTYL PHTHALATE (DBP)		<0.1
	COBALT DICHLORIDE*		<0.1
	DIARSENIC PENTAOXIDE*		<0.1
	DIARSENIC TRIOXIDE*		<0.1
	SODIUM DICROMATE*		<0.1
	5-TERT-BUTYL-2,4,5-TRINITRO-M-XYLENE (MUSK XYLENE)		<0.1
	BIS (2-ETHYLHEXYL) PHTHALATE (DEHP)		<0.1
	HEXABROMOCYCLODODECANT (HBCDD) AND ALL MAJOR DIASTEREOISOMERS IDENTIFIED: ALPHA-HEXABROMOCYCLODODECANE BETA- HEXABROMOCYCLODODECANE GAMMA- HEXABROMOCYCLODODECANE		<0.1
	ALKANES, C10-C13, CHLORO (SHORT CHAIN CHLORINATED PARAFFINS)		<0.1
	BIS (TRIBUTYL TIN) OXIDE (TBTO)*		<0.1
	LEAD HYDROGEN ARSENATE*		<0.1
	TRIETHYL ARSENATE*		<0.1
	BENZYL BUTYL PHTHALATE (BBP)		<0.1
Remark: SVHC=Substance of very high concern * =Determination was based on elemental analysis			

## Intertek Testing Services Ltd., Shanghai JinQiao Branch

Building T52-8, No.1201 Gui Qiao Road, Jinqiao Development Area, Pudong District, Shanghai, China

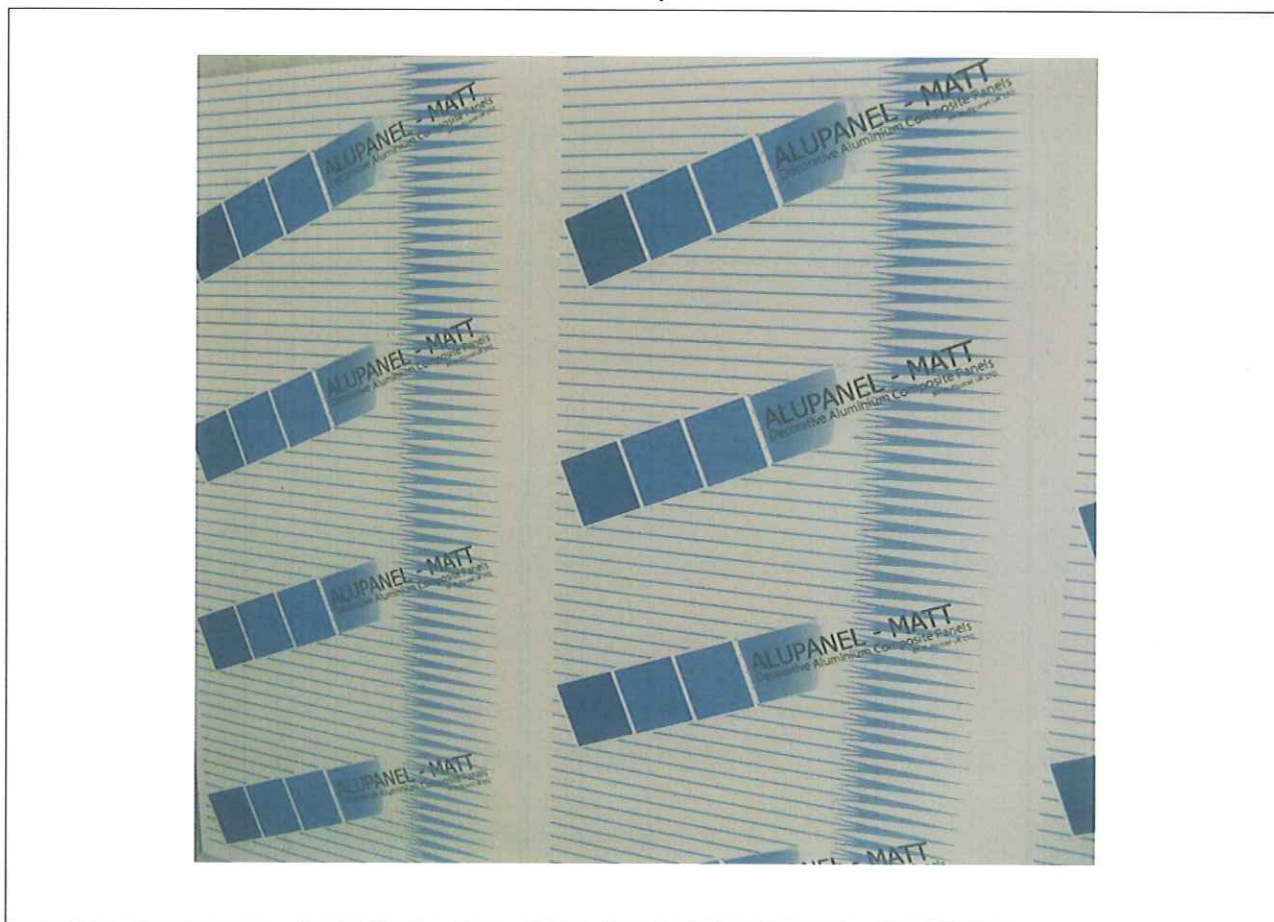
Tel: 86-021-50319089 Fax: 86-021- 38720003

Report Template Revision Date:3 Feb. 2009



Appendix A

Product photos



\*\*\*\*\*End of Report\*\*\*\*\*